



ABOUT THE PLC 9000

Accurate, timely monitoring and control of mission critical applications is imperative for the successful operation of any plant. As a developer of one of the world's first flowchart programmable PLC, CIMCON Software's PLC have been utilized and proven themselves in hundreds of projects worldwide, helping utilities of all types to manage their operations, while avoiding crisis management situations.

AN OVERVIEW

PLC 9000 is featured with high IO density that has been proven in many mission critical projects globally, covering almost every possible remote monitoring and control application in Water, Power, Oil and Gas industries. It supports hundreds of I/Os which are required for most demanding control applications. Each PLC 9000 is a unique blend of rugged industrial I/Os, real time multitasking software and powerful communication capabilities that is based on proven technology and open architecture to allow inter-operability with other popular automation systems using universal protocols. It has the speed of a PLC, the precision of a Data Logger and the flexibility of a large DCS at a fraction of its costs.

INSIDE THIS POWERFUL PLC

- 32 bit ARM 7 Controller
- **512KB of Flash Memory**
- 4GB SD card data storage
- Flexible redundancy architecture
- **10/100 Mb/s ethernet with auto MDIX**
- High Density Digital and Analog IO card
- Isolated Digital Input and Outputs
- One RS485, Three RS232 Ports
- Modbus Master/Slave for serial and TCP, UDP, HTTP, MQTT, DNP3, and HART Protocol Support
- 3U Rack mount design ensures standardization and expandability
- Flow chart based programming support

Key Features

Modular and Expandable Architecture

PLC 9000 supports high density I/Os using a standard 3U Rack based design. Each rack can support any combination of Analog and/or Digital input and output cards. Several racks can be chained together to support required set of inputs and outputs that are needed for any application.

Extensive Communication Options -

PLC 9000 offers several communication options that include serial interfaces. Ethernet Interface and wireless modem interface.

Redundancy -

PLC9000 with flexible CPU Architecture empower customer with Scalable Redundancy.

Report - By - Exception -

The system can be configured to report only exceptions or abnormalities which optimize wireless band-width utilization.

Data Logging

The PLC logs all important process data in its non-volatile memory at the user defined logging interval.

Local Display at the PLC Level -

PLC 9000 offers a 16 x 2 alpha numeric LCD for local monitoring of field data. A 4 x 6 matrix membrane keyboard is included for scaling and changing the limits of the I/O parameters and more. Optionally it can be interface to graphical touch based HMI as well.

HART Interface

PLC 9000 offers HART interface to access various key information from the HART enabled field instruments and better enable the system integrator to next level of process and device management.

Integration with Third Party SCADA Systems

PLC 9000 provides support for various industry standard protocols that allows easy integration with other SCADA systems communicating with open protocols.

Alarm Time Stamping •

For critical fault analysis, the PLC 9000 is specifically designed to time stamp all alarms and events at the device level using a buit-in real time clock.











Hardware



The system hardware is highly modular consisting of several modules. Each module conforms to the standard format for insertion in a 3U backplane. Utilizing surface mounted devices and multi layer Printed Circuit Boards, a high integration density is achieved on the modules

The PLC 9000 System Features:

10 slot rack Single/Dual CPU + I/O

& I/O Cards

10 Slot expansion Rack

Ethernet Bridge Module

(S/D/R)

DI Card

(30 Point)

(30 Point)

Al Card

(16 Point)

(4/8 Point)

HART Modem (8/16 Point)

Analog Input/Output Cards

PLC 9000 supports Analog Input cards that provide 16 differential analog inputs with 16 bit resolution and Analog Output cards that provide 4 analog outputs with 12 bit resolution.

Digital Input/Output Cards

PLC 9000 supports Digital Input and Digital Output cards that support 30 channels each with optical isolation.

HOT Standby CPU

PLC 9000 can be configured with dual CPUs in a standby mode thereby providing reliable solution for the most critical control applications and avoid potential downtime & improve MTTR.

Extensive Communication Capability

PLC 9000 offers several types of communication ports that include traditional serial ports as well as the most advanced Ethernet port that offer unlimited interfacing options with other instruments and systems. Some of the Ports are also offered with 100% redundancy when using a redundant device solution

TECHNICAL SPECIFICATION

CPU

32-bit micro-contoller operating on 72 MHz

Memory

 512 KB of Program flash memory 512 Mb of Data storage flash memory

• 4GB SD card storage

RTC

Real time clock for time stamping with battery backup

Analog Input

 Differential high impedence supported AI channels Resolution

• 0-20mA, -10V to 10V

• 24V DC

• 24V DC

• 16 Al Per Card

• 30 DI Per Card

30 DO Per Card Optical Isolated (5000V rms)

Optical Isolated (5000V rms)

24V DC, 0.1A per channel

Local Indication using LED

4 AO Channel per card

• 0 to 10V DC/ 4 to 20 mA

Digital Input

Operational Voltage **Status Display**

Local indication using LED

Digital Output

Isolation **Operational Voltage Switching Capacity**

Status Display

Analog Output

Output Range Resolution

HART Modem*

Local Display

1200/2200 Hz FSK Modulation

Point to point and multi drop communication mode

LCD/Graphics Terminals with touch screen capability

4X6 matrix membrane kevs / Touch Screen 5 in Total: 3 RS 232 1 RS 485 1 Ethernet Port

 Modbus Master/Slave for serial and TCP, UDP, HTTP, MQTT*, DNP3, and HART Protocol Support

Power Supply +5 @ 3A, +12 @ 1A,and -12V @ 0.5A for PLC Rack

• 0°C to 60°C/32°F to 140°F

+24VDC for DI and DO, Ampere capacity to derive from actual system IO count configuration.

For Redundant system dual set of external SMPS need to

wire to PLC through power supply redundancy module.

Operating Conditions

Storage Conditions

20% to 90% Rh Non Condensing -20°C to 70°C/-4°F to 158°F

10% to 95% Rh Non Condensing

Programming

PLC is easily programmable using flow chart programming

Software

Protection

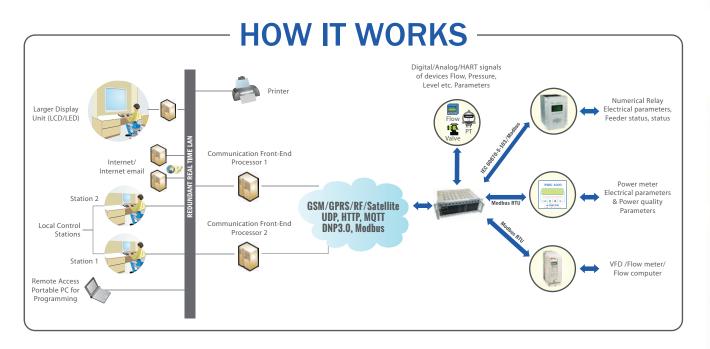
Desktop and Web based SCADA software for Remote Monitoring and Control

Programming

The PLC 9000 is the world's first flowchart-programmable controller, redefining how complex control logic is developed. Using intuitive flowchart building blocks via the powerful PCBPLC™ software, even the most sophisticated applications can be programmed with ease — no advanced coding expertise required.

This approach is especially valuable for customers with limited skilled manpower. The flowchart-based interface is simple to understand and comes equipped with ready-to-use functions, enabling rapid modifications and streamlined deployment.

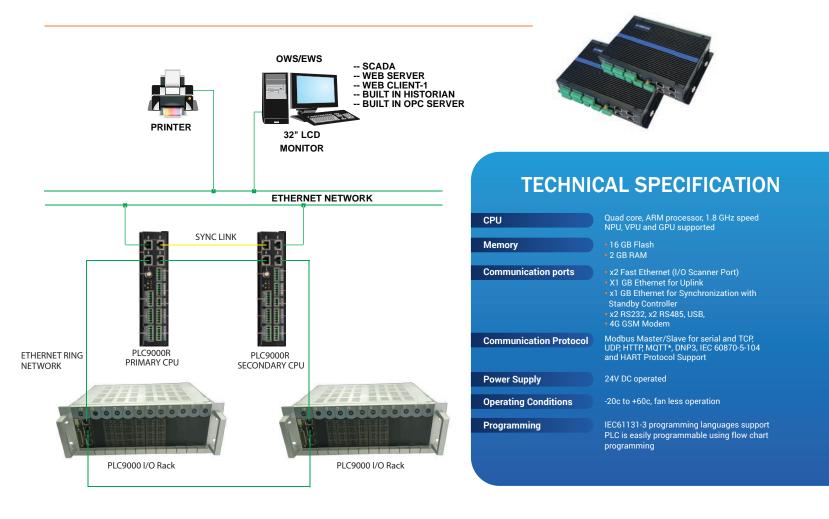
A built-in logic simulation feature allows users to validate critical application logic before uploading it to field devices, ensuring safe and efficient implementation.





Hot Redundant CPU Architecture

The PLC system also supports CPU redundancy configuration, allowing two identical controllers to operate as Primary and Secondary units managing common remote I/O racks. In this setup, the system ensures automatic switchover within 50 ms in the event of a primary controller failure or communication loss. The design achieves bumpless transfer, maintaining continuous process operation without disruption to field I/O or network communications. Synchronization between the CPUs is managed through a high-speed sync link for real-time data and status exchange. This architecture provides an additional layer of system reliability and high availability, ideal for mission-critical automation applications.



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Applications



Water and Waste Water Treatment Plants

PLC 9000 is an ideal system for water and waste water treatment plant monitoring and control due to its powerful CPU and high density IO sub- system along with redundancy of the CPU and the Power supply that ensures uninterrupted plant operations over long durations. Water Treatment Plants typically require a system that can support large number of instruments such as turbidity sensors, chlorine analyzers, pH analyzers, flow meters and level sensors to name a few. PLC 9000 has proven itself in several such installations and has been responsible for the uninterrupted and clean water supply to various towns and cities.



Substation Automation

The PLC 9000 can be an ideal solution for Substation Automation due to its sophisticated communication capabilities that allow it to easily integrate with several substation equipments such as Metering and Protection relays using protocols such as Modbus RTU, TCP/IP, IEC 60870-5-103 and with other high level SCADA stations using open protocols like DNP 3 and IEC60870-5-104. It's real time operating system provides the speed that is necessary for substation automation.



Reliable Control for Mission-Critical Oil & Gas Operations

The PLC 9000 is a high-performance, industrial-grade controller can be useful for the Oil and Gas industry. It provides real-time control and reliability in harsh environments like offshore platforms and pipeline stations. Its high-speed processing supports complex operations such as wellhead automation, pipeline management, Cathodic protection and gas processing. Seamlessly integrating with SCADA and DCS systems, the PLC 9000 enhances efficiency, reduces downtime, and improves safety.

Mounting and Ordering

As the number of IOs needed in any application increases, providing a robust and reliable mechanism to terminate the field signals becomes even more critical. PLC 9000 provides very elegant solution to this problem that not only makes it easier to terminate field inputs but also makes it very easy to maintain.

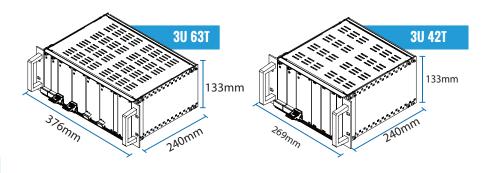
Benefits

- Housing design according to isolation needs and space restrictions.
- 3U Rack design ensures Reliability in harsh operating conditions.
- Standard Euro and D Shell connectors provide high level of flexibility for Process connection to sustain heavy shock & vibration in field mounted Panel.



PLC 9000 DIMENSIONS

2 Rack size are available 3U 63T and 3U 42T.



Module	Description						
PLC 9000	With RS 232- 3Nos, RS 485-1 No, Ethernet 10/100 Base T-1 No						
	Code	- gran man and a same and a same a					
	Χ						
		Code Digital Output Channels					
		Х	Number of Digital Output Channels (Pls specify)				
			Code Analog Inpu			hannels	
				Number of Analog Input Channels (Pls specify)			
				Code	Analog	g Output Channels	
				X	Number of Analog Output Channels (Pls specify)		
					Code	HART Modem	
					X	Number of HART Channels (Pls specify)	
						Code Redundancy	
						NIL Without Redundancy	
						R With Redundancy in CPU and Power Supply	
						ORDERING CODE	
PLC 9000 — 120 — 120 — 64 — 16 — 2 — R — Example							

Note: Analog Input and Analog output channel type to be factory configured and shall be taking care during ordering.

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ABOUT CIMCON

Since 1988, CIMCON has been the world's leading provider of advanced turnkey industrial automation systems, delivering practical solutions from concept through commissioning. CIMCON's mission is to develop, market and support state of the art, scalable solutions that provide the lowest "lifecycle cost of ownership" for its clients. CIMCON solutions can include hardware, software and turnkey project implementation and operating services in all areas of automation.

Customer Training and Technical Support

CIMCON provides engineering design, integration and support of automation hardware, software, networks and systems through its worldwide staff of qualified engineers with extensive computer and industrial automation experience.

Real Time Solutions

CIMCON understands and values the importance of after sales support requirements of a mission critical real time system solutions. Highly experienced support engineers are always available just a phone call away.

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